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JC586 U.S. PTO

UTILITY PATENT APPLICATION TRANSMITTAL

Address to: Box PATENT APPLICATION Assistant Commissioner for Patents Washington, DC 20231	Attorney Docket No.	98-075-TAP (STK 98075 PUS)
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1. This application entitled HIGH TRACK DENSITY MAGNETIC RECORDING HEAD is:
- a. ☒ A new application under 37 C.F.R. §1.53(b).
- b. ☐ A ☐ continuation ☐ divisional or ☐ continuation-in-part application under 37 C.F.R. § 1.53(b) of prior application Serial No. / filed on entitled .

Application elements and other attached papers:

2. ☒ Specification (incl. Claims and Abstract) [Total Pages 20]
3. ☒ Drawings (☐ informal ☒ formal) [Total Sheets 12]
4. ☒ Oath or Declaration
- a. ☒ Newly-executed
- b. ☐ Copy from a prior application (37 C.F.R. § 1.63(d))
5. ☐ Incorporation By Reference: The entire disclosure of the prior application, from which a copy of the oath or declaration is supplied under Item 4b, is considered as being part of the disclosure of the accompanying application and is hereby incorporated by reference therein.
6. ☐ This application is filed by fewer than all the inventors named in the prior application, 37 C.F.R. § 1.53(d)(4).
- a. ☐ **DELETE** the following inventor(s) named in the prior nonprovisional application:

- b. ☐ The inventor(s) to be deleted are set forth on a separate sheet attached hereto.

CERTIFICATION UNDER 37 C.F.R. § 1.10

I hereby certify that this UTILITY PATENT APPLICATION TRANSMITTAL and the documents referred to as attached therein are being deposited on the below date with the United States Postal Service in an envelope as "Express Mail Post Office to Addressee" addressed to: Box Patent Application, Assistant Commissioner for Patents, Washington, D.C. 20231.

Express
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Date of Deposit: 4/1/99

Stephanie Klepp
(Type or print name of person mailing paper)

Stephanie Klepp
(Signature of person mailing paper)

7. Preliminary Amendment:

- a. ☐ A Preliminary Amendment is attached.
- b. ☐ Cancel in this application original claims _____ of the prior application before calculating the filing fee.
- c. ☐ Please amend the specification by inserting before the first line the sentence:
 "This is a
 ____ continuation
 ____ divisional
 of copending application(s)
 ____ Serial number ____ / _____ filed on _____."
- d. ☐ A Petition to Suspend Prosecution For The Time Necessary to File An Amendment (New Application Filed Concurrently) is attached.

8. Small entity status:

- a. ☐ A small entity statement is attached.
- b. ☐ A small entity statement was filed in the prior nonprovisional application and such status is still proper and desired.
- c. ☐ Is no longer desired.

9. Fee Calculation:

FOR	NUMBER FILED	NUMBER EXTRA	RATE	CALCULATIONS
TOTAL CLAIMS (37 C.F.R. § 1.16(c))	49 .20 =	29	X 18.00	522.00
INDEPENDENT CLAIMS (37 C.F.R. § 1.16(b))	5 .3 =	2	X 78.00	156.00
MULTIPLE DEPENDENT CLAIMS (if applicable) (37 C.F.R. § 1.16(d))			260.00	0.00
			BASIC FEE (37 C.F.R. § 1.16(a))	760.00
Total of above Calculations =				1438.00
Reduction by 50% for filing by small entity (Note 37 C.F.R. §§ 1.9, 1.27, 1.28)				--
Assignment Recordal Fee			40.00	40.00
TOTAL =				1478.00

10. ☐ A check in the amount of \$_____ is enclosed.

11. ☒ The Commissioner is hereby authorized to credit overpayments or charge the following fees (or any deficiency therein) to Storage Technology Corporation Deposit Account No. 19-4545:

- a. ☒ Fees required under 37 C.F.R. § 1.16.
- b. ☒ Fees required under 37 C.F.R. § 1.17.

12. Maintenance of Copendency of Prior Application

 A request for extension of time and the appropriate fee have been filed in the pending **prior** application (or are being filed in the prior application concurrently herewith) to extend the period for response until _____.

13. X An Information Disclosure Statement (IDS) is attached, along with the following indicated attachments thereto:

a. X Form PTO/SB/08 (1 sheet(s))

b. X Copies of references cited

14. Certified copy of priority document(s)

15. x Return Receipt Postcard

16. Other: _____

17. x An Assignment of the invention to Storage Technology Corporation

a. x is attached.

b. was recorded on _____ at Reel _____, Frame _____.

18. The power of attorney in the prior application is to:

Name of Attorney of Record

Reg. No.

 The power appears in the original papers in the prior application.

 The power does not appear in the original papers, but was filed on _____.

 A new power has been executed and is attached.

19. Correspondence Address: Please address all future communications to:

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Respectfully submitted,

Date 4/6/99

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 Attorney or agent of record
 Filed under Rule 34(a)

HIGH TRACK DENSITY MAGNETIC RECORDING HEAD

TECHNICAL FIELD

5 The present invention relates to a thin film magnetic head for high track density recording with closely spaced elements permitting simultaneous access to multiple tracks on a magnetic media.

BACKGROUND ART

10 Reliability, cost efficiency, and ease of use make magnetic media, such as magnetic tape, the medium of choice for many information storage and retrieval applications. Magnetic media may be made more useful and cost effective by increasing the areal density of stored information. One way of increasing areal density is to increase the track density. Track density determines the number of data tracks capable of being written onto a given width of magnetic media. Increasing the track density requires either an increase in the accuracy of head positioning or a head capable of reading and writing more closely spaced multiple tracks.

15 A recording head generally contains multiple write elements to simultaneously write multiple tracks for achieving a high rate of data transfer. Each write element typically includes a yoke constructed of a magnetic material. Current flowing through a conductive coil encircling a portion of the yoke induces magnetic flux in the yoke. A magnetic field is created across a gap in the yoke, inducing
20 magnetic field patterns on magnetic media traveling by the recording head.

Constructing a recording head using thin film techniques permits the small element geometry required for high areal density recording and reduces costs by applying replication and manufacturing techniques similar to those used in integrated circuit production. Thin film write elements are typically built on a
25 substrate with the conducting coil constructed as a spiral parallel to the substrate. The conductive coil therefore requires substantial substrate area, limiting how closely adjacent write elements can be spaced.

In tape systems, interleaving may be used to compensate for the problem of large spacing between write element gaps. In an interleaved tape system, adjacent data tracks are not written in the same pass requiring multiple passes of the tape head over the magnetic tape to fill all the data tracks. Interleaving requires highly accurate head-to-track positioning systems to properly align write gaps with data tracks. As track density increases, the head positioning accuracy to support interleaving becomes increasingly difficult.

Several designs have been proposed to reduce the spacing between write elements. In one design, the conductive coil is wound about the yoke with each loop substantially normal to the substrate. The yoke is constructed such that flux circulates in a path parallel to the substrate, limiting how closely adjacent yokes can be spaced. In addition, the recording gap is normal to the substrate, requiring difficult and complex manufacturing processes to achieve desired gap dimensions and limiting the placement of write elements in a multiple element head structure.

In another design, an array of write elements is formed with current supplied to a particular element from a row signal and a column signal in much the same way that a memory element is accessed. While this design permits close element spacing, its requirement for precise timing of row and column current pulse signals necessitates a complicated control system that limits the data rate.

The ability to read data from a particular data track while rejecting the effects of closely spaced adjacent tracks can be enhanced by using alternating write element gap azimuth angles. The gap azimuth angle can be defined as the angle made by the gap opening relative to a reference line drawn through the center of the gaps. Typical azimuth angles may alternate between $+15^\circ$ and -15° or more for adjacent write gaps.

What is needed is a write element design permitting close spacing of recording gaps, alternating azimuth angles between gaps, and the ability to place elements in a variety of two dimensional geometric configurations. Each write element should have a gap opening that can be constructed using standard thin film

processing techniques. The write elements should be electrically driven by conventional, non-array means.

DISCLOSURE OF INVENTION

5 It is an object of the present invention to provide increased track density by more closely spacing write elements across the magnetic media.

Another object of the present invention is to provide densely packed write elements with recording gaps parallel to the substrate plane thereby permitting accurate manufacturing of gap dimensions and element placement through standard thin film processing techniques.

10 Still another object of the present invention is to provide densely packed write elements that operate using conventional non-array drive signals.

Yet another object of the present invention is to provide alternating gap azimuth angles in a planar recording head.

15 In carrying out the above objects and other objects and features of the present invention, a magnetic recording head for writing multiple tracks onto a magnetic media traveling across the head in a media direction is provided. The head includes thin film write elements. Each element has a yoke defining a gap at one end. Each gap is substantially aligned along a position line with the yokes alternately positioned on either side of the position line. The head may include sets of write
20 elements with each set of elements having an associated position line.

In an embodiment of the present invention, each yoke is formed on a substrate to have a front region defining the gap and a back region admitting a conductive coil. Each yoke is formed as an upper section and a lower section separated in a portion of the yoke under the gap by an insulating layer. A read
25 element, such as a magnetoresistive device, may be located in the insulating layer

under the gap. Alternately, the write element may inductively sense field patterns written onto a magnetic media data track for read back.

In another embodiment of the present invention, each gap has a gap angle with the position line. Each write element gap angle has the same magnitude but the opposite sign from the gap angle of the gap on an adjacent write element thereby achieving an alternating azimuth configuration.

In yet another embodiment of the present invention, the position line is normal to the media direction. In an alternative embodiment, the position line forms an acute angle with the media direction.

Another magnetic recording head for writing multiple tracks onto a magnetic media includes a plurality of write elements, each write element including a substrate parallel to the magnetic media as the media travels across the head. A first magnetic layer is deposited on a portion of the substrate forming the lower section of a yoke. An insulating layer is deposited over a center portion of the yoke lower section. A second magnetic layer is deposited over the insulating layer and portions of the yoke lower section forming the upper section of the yoke. The yoke upper section has a back region and a front region extending from the back region. The yoke upper section front region defines a gap. A conductive coil includes loops with each loop having a portion passing within the yoke. Current passing through the conductive coil induces magnetic flux in the yoke. The magnetic flux writes one of the multiple tracks as the media passes across the gap.

In an embodiment of the present invention, each write element has an orientation direction defined by a line from the yoke back region to the yoke front region. Each write element has at least one neighboring element having the opposing orientation direction. In a refinement, the front region of each write element yoke upper section is adjacent to the yoke upper section front region of the neighboring write element. In a further refinement, the gap is defined as a slit across the yoke upper section front region at a gap angle relative to the written data track. The gap

angle of each write element is different than the gap angle of neighboring write elements.

5 A method for making a multiple write element magnetic recording head is also provided. The method includes forming a substrate. A yoke is formed on the substrate top surface for each write element. Each yoke has a back region admitting a conductive coil and a front region defining a gap. Each yoke is positioned so that each gap is substantially aligned along a position line and so that yoke back regions lie alternately on either side of the position line

10 The above objects and other objects, features, and advantages of the present invention are readily apparent from the following detailed description of the best mode for carrying out the invention when taken in connection with the accompanying drawings.

BRIEF DESCRIPTION OF DRAWINGS

15 FIGURE 1 is a conceptualized drawing of the top view of a tape head according to an embodiment of the present invention;

FIGURES 2a-10b illustrate a process that may be used manufacture one element in a multiple element tape head according to an embodiment of the present invention;

20 FIGURE 11 is a drawing illustrating a top view of tape head write elements incorporating read elements according to an embodiment of the present invention; and

FIGURE 12 is a drawing illustrating a top view of tape head write elements substantially aligned along different position lines according to an embodiment of the present invention.

BEST MODE FOR CARRYING OUT THE INVENTION

Referring to Figure 1, a conceptualized drawing of the top view of a tape head according to an embodiment of the present invention is shown. Tape head 20 contains multiple write elements, one of which is indicated generally by 22, for simultaneously writing data tracks 24 on magnetic tape 26 as tape 26 travels across tape head 20 in tape direction 28. Each write element 22 includes yoke 30 having front region 32 and back region 34. Each yoke 30 includes an upper section connected with a lower section beneath the upper section shown in Figure 1. The upper section of yoke front region 32 defines gap 36. Yoke back region 34 admits conductive coil 38. The plane of each loop of conductive coil 38 is generally normal to tape 26. Loops of conductive coil 38 may encircle the upper section of yoke 30 as shown or, preferably, may encircle the lower portion of yoke 30 as described with regards to Figures 2 through 10 below. Other coil configurations may be used resulting in a different spacing efficiency between write elements 22. Current passing through conductive coil 38 induces magnetic flux in yoke 30. This magnetic flux creates a magnetic field across gap 36 writing information onto data track 24 as tape 26 passes over gap 36. Each gap 36 is substantially aligned along position line 40. Yokes 30 are alternately positioned to lie on either side of position line 40. By alternating the orientation direction of yokes 30, write elements 22 may be more closely spaced on tape head 20, permitting an increased number of data tracks 24 for a given width across magnetic tape 26.

Each gap 36 has gap axis 42 through the longest portion of gap 36. Gap angle 44 is defined as the angle from position line 40 to gap axis 42. In a preferred embodiment of the present invention, the magnitude of gap angle 44 is the same for each write element 22 and the sign of gap angle 44 is opposite from gap angle 44 for gap 36 operative to write an adjacent data track 24. For the embodiment shown in Figure 1, the sign of gap angle 44 is opposite between adjacent write elements 22. Changing gap angle 44 between write elements 22 writing adjacent data tracks 24 reduces the interference from adjacent tracks 24 during a read operation.

In Figure 1, position line 40 corresponds to a gap line extending through the center of each gap 36. However, embodiments of the present invention permit write elements 20 to be located with gaps 36 moved away from position line 40. Such a configuration is described with regards to Figure 12 below. Also, the angle between position line 40 and tape direction 28 may take on a wide range of values to accommodate various two dimensional geometric configurations and placements for write elements 22. Further, position line 40 does not necessarily have to be a straight line. While Figure 1 illustrates a magnetic tape system, tape head 20 may be modified to access any magnetic media within the spirit and scope of the present invention.

Referring now to Figures 2a-10b, a process that may be used to manufacture one thin film element in a multiple element tape head according to an embodiment of the present invention is shown. Figures 2a-10a illustrate a top view of the manufacturing process with some layers shown as transparent to better illustrate element structure. Figures 2b-10b are cross-sections illustrating layer build-up for corresponding Figures 2a-10a.

Referring now to Figures 2a and 2b, processing starts with a polished $\text{Al}_2\text{O}_3\text{TiC}$ substrate 50 having thickness and area dimensions as required to meet mechanical specifications for tape head 20. During the operation of tape head 20, substrate 50 is parallel to magnetic tape 26 as tape 26 passes write elements 22. Layer 52 of Al_2O_3 is sputtered onto substrate 50 and polished so that the surface is smooth and the thickness of layer 52 is between approximately 5 and 10 μm . To construct the lower portion of coil 38, seed layer 54 consisting of a conducting material such as NiFe or copper is first sputtered onto layer 52 to a thickness of approximately 1,000 Å. A 4 μm thick layer of photoresist with openings defining the lower geometry of conduction coil 38 is then applied. Copper bottom coil section 56 is then electroplated into the photoresist pattern to a depth of approximately 2-3 μm . Coil connection points 58 connect to traces which run to the edge of tape head 20. These traces connect to cabling which supplies conductive coil 38 with current during the operation of write element 22. Traces and cabling are not shown for clarity. Bottom coil section 56 also includes pads, one of which is

indicated by 60, which form the base for vias connecting bottom coil section 56 to the remainder of conductive coil 38. The photoresist is removed and the entire surface is milled to remove seed layer 54 which is not beneath bottom coil section 56.

5 Referring now to Figures 3a and 3b, bottom coil section 56 is partially covered by photoresist layer 62 to a depth at least sufficient to cover bottom coil section 56 and to provide a smooth surface for subsequent processing. Photoresist layer 62 is baked and processed to become stable. Photoresist layer 62 becomes part of the structure of write element 22, providing planarization and insulation.

10 Referring now to Figures 4a and 4b, yoke lower section 64 is produced by first sputtering a NiFe seed layer approximately 1,000 Å thick to form a conductive surface for plating yoke lower section 64. Photoresist is applied to define the pattern for yoke lower section 64. A magnetic material, such as NiFe, is electroplated to a thickness as required by the design but typically approximately 3-5
15 μm. The photoresist is removed leaving yoke lower section 64 and the seed layer is removed by a process such as ion milling.

Referring now to Figures 5a and 5b, top coil section 66 is deposited in the same manner as bottom coil section 56. Insulating layer 68 of approximately 1 μm thick Al₂O₃ is first sputtered onto yoke lower section 64 to electrically insulate
20 yoke lower section 64 from top coil section 66. Vias are etched in insulating layer 68 above pads 60. Seed layer 70, composed of NiFe or copper, is sputtered to a thickness of approximately 1,000 Å onto insulating layer 68. Photoresist is applied defining the shape of top coil section 66 and copper is electroplated to a thickness of approximately 2-3 μm as required by the design to form top coil section 66. The
25 photoresist is then removed and the seed layer is removed by a process such as ion milling. Top coil section 66 and bottom coil section 56 form conductive coil 38 with loops generally normal to substrate 50.

Referring now to Figures 6a and 6b, top coil section 66 is planarized and insulated with photoresist layer 72. Photoresist is applied to a thickness at least

sufficient enough to cover top coil section 66. Portions of the photoresist are removed to form photoresist layer 72 which is then baked and processed to become stable.

Referring now to Figures 7a and 7b, seed layer 74 of NiFe is sputtered to a thickness of from approximately 1,000 to 2,000 Å. In an embodiment of the present invention, write element 22 incorporates a flux sensing read element such as magnetoresistive read element 76. Seed layer 74 is etched away in regions where read element 76 and read element conductors 78 are to be formed. Read element 76 and read element conductors 78 are then deposited. The construction and operation of magnetoresistive read elements are well known in the art of magnetic tape heads. Magnetoresistive read elements that may be incorporated into a write element are described in U.S. Patent Nos. 5,504,643 titled "Magnetic Read/Write Head Having A Writing-Compensated Magnetoresistant Element" and 5,764,448 titled "Magnetic Read Head Having A Multilayer Magnetoresistant Element And A Concentrator, As Well As Its Production Process", each of which is incorporated herein by reference. In an alternative embodiment of the present invention, write element 22 may be formed to function as a read element by inductively sensing field patterns written onto data track 24 as is known in the art.

Referring now to Figures 8a and 8b, yoke upper section 80 is formed. Photoresist layer 82 is deposited over seed layer 74 and, if included, read element 76, beneath the area that will become gap 36. Photoresist layer 82 is then baked hard. Photoresist layer 82 insulates read element 76 and raises the region around gap 36 so that gap 36 may be exposed to tape 26. Upper yoke section 80 is then formed in a manner similar to yoke lower section 64 as described with regard to Figures 4a and 4b above. The thickness of yoke upper section 80 is approximately 1 to 2 μm . The shape of yoke upper section 80 is generally the same as yoke lower section 64. The width of yoke upper section 80 tapers gradually from back region 34 to narrower front region 32 to reduce magnetic saturation effects. Yoke upper section 80 and yoke lower section 64 form yoke 30. Current in conductive coil 38 causes flux to circulate in yoke 30 in a path normal to substrate 50.

Referring now to Figures 9a and 9b, gap 36 is etched in yoke upper section 80 with a focused ion beam. Gap 36 may then be filled with any non-magnetic substance consistent with the focused ion beam process and the desired properties of write element 22. Since gap 36 is parallel to substrate 50, gap 36 may be precisely formed by thin film manufacturing processes such as focused ion beam etching.

Referring now to Figures 10a and 10b, Al_2O_3 layer 84 is sputtered over write head 20, covering gap 36. Layer 84 is then lapped back to expose gap 36 and control throat height 86. Throat height 86 is an important parameter in determining the operating characteristics of write element 22. The resulting lapped surface is parallel to both the plane of substrate 50 and the plane of magnetic tape 26 or other magnetic media passing across element 22.

Referring now to Figure 11, a drawing illustrating a top view of tape head write elements incorporating read elements according to an embodiment of the present invention is shown. With reference also to Figure 10b, front region 32 of yoke upper section 80 is located a greater distance from substrate 50 than is back region of yoke upper section 80. Read element 76 is located in insulating layer 76,82 beneath gap 36. Read element conductors 78 connect each read element 76 to cabling connected to tape head 20, not shown for clarity.

Referring now to Figure 12, a drawing illustrating a top view of tape head write elements substantially aligned along different position lines according to an embodiment of the present invention is shown. Write elements 22 may be divided into sets with each set having an associated position line 40. In the embodiment shown in Figure 12, first set write elements, each of which is indicated by 90, are substantially aligned with first position line 92. Second set write elements, each of which is indicated by 94, are substantially aligned with second position line 96. By shifting the positions of write elements 90,94 along associated position lines 92,96, spacing between data tracks 24 may be reduced to any desired distance. Third set write elements, each of which is indicated by 98, may be substantially aligned with

an associated position line 40 or may be interspersed within write elements 90,94 to reduce the width in tape direction 28 as shown in Figure 12.

Additional embodiments of the present invention may be obtained by shifting write elements 22 along associated position lines 40 and by varying the spacing of each write element 22 away from position line 40. Thus, spacing between data tracks 24 may be reduced to any desired distance, including less than zero yielding overlapping data tracks 24. Multiple write elements 22 may be positioned to access the same data track 24. Further, position lines 40 may be oriented at any angle relative to tape direction 28 to provide a further narrowing of the effective distance between gaps 36. In some embodiments with multiple position lines 40, each write element gap angle 44 is opposite in sign from gap angle 44 of gap 36 operative to write an adjacent data track 24. As will be recognized by one of ordinary skill in the art, many layouts for packing write elements 22 on tape head 20 are possible within the spirit and scope of the present invention.

While embodiments of the invention have been illustrated and described, it is not intended that these embodiments illustrate and describe all possible forms of the invention. Rather, it is intended that the following claims cover all modifications and alternative designs, and all equivalents, that fall within the spirit and scope of this invention.

WHAT IS CLAIMED IS:

1 1. A magnetic recording head for writing multiple data tracks
2 onto a magnetic media traveling across the head in a media direction, the head
3 comprising a plurality of thin film write elements, each element having a yoke
4 defining a gap at one end of the yoke, each gap substantially aligned along a position
5 line, the yokes alternately positioned on either side of the position line.

1 2. A magnetic recording head as in claim 1 wherein each yoke
2 is formed on a substrate to have a front region defining the gap and a back region
3 admitting a conductive coil.

1 3. A magnetic recording head as in claim 2 wherein the write
2 elements are formed on a common substrate.

1 4. A magnetic recording head as in claim 2 wherein each write
2 element is operative to inductively sense field patterns written onto a data track.

1 5. A magnetic recording head as in claim 2 wherein each write
2 element contains a read element within the yoke beneath the gap.

1 6. A magnetic recording head as in claim 5 wherein each yoke
2 comprises an upper section and a lower section separated in a portion of the yoke
3 under the gap by an insulating layer containing the read element.

1 7. A magnetic recording head as in claim 5 wherein the read
2 element is a flux sensing read element.

1 8. A magnetic recording head as in claim 1 wherein the position
2 line is normal to the media direction.

1 9. A magnetic recording head as in claim 1 wherein the position
2 line forms an acute angle with the media direction.

1 10. A magnetic recording head as in claim 1 wherein each gap has
2 a gap angle with the position line, each write element gap angle opposite in sign
3 from the gap angle of the gap on an adjacent write element.

1 11. A magnetic recording head as in claim 1 wherein the magnetic
2 media is magnetic tape.

1 12. A magnetic recording head as in claim 1 further comprising
2 at least one additional plurality of write elements, each additional plurality of write
3 elements having an associated position line, each write element in the at least one
4 additional plurality of write elements having a gap substantially aligned along the
5 associated position line.

1 13. A magnetic recording head as in claim 12 wherein each write
2 element gap has a gap angle with the associated position line, each gap operative to
3 write a data track on the magnetic media, each write element gap angle opposite in
4 sign from the gap angle of a gap operative to write an adjacent data track.

1 14. A magnetic recording head for writing multiple tracks onto
2 magnetic media traveling across the recording head, the recording head comprising
3 a plurality of thin film write elements, each write element comprising a yoke having
4 a back region and a front region extending from the back region when viewed in a
5 plane parallel to the magnetic media, the front region forming a gap and the back
6 region admitting a conductive coil, wherein a position line extends across the plane
7 and intersects the projection of each track onto the plane and wherein the write
8 elements are arranged with the yoke front regions substantially aligned across the
9 position line and the yoke back regions lying alternately on either side of the position
10 line.

1 15. A magnetic recording head as in claim 14 wherein each gap
2 is a thin opening across the yoke front region in the plane, the thin opening defining
3 an associated gap axis through the longest portion of the gap, each gap formed at a

4 gap angle between the position line and the associated gap axis, wherein the gap
5 angle magnitude is the same for each write element and the gap angle sign is
6 opposite between adjacent write elements.

1 16. A magnetic recording head as in claim 14 wherein each write
2 element is operative to inductively sense field patterns written onto a track on the
3 magnetic media.

1 17. A magnetic recording head as in claim 14 wherein each write
2 element further comprises a read element located within the yoke front region
3 beneath the gap.

1 18. A magnetic recording head as in claim 14 wherein the yoke
2 width tapers gradually from the back region to the front region narrower than the
3 back region.

1 19. A magnetic recording head as in claim 14 further comprising
2 at least one additional plurality of write elements, each additional plurality of write
3 elements having an associated position line, each write element in the at least one
4 additional plurality of write elements having a gap substantially aligned along the
5 associated position line.

1 20. A magnetic recording head as in claim 19 wherein each gap
2 is a thin opening across the yoke front region in the plane, the thin opening defining
3 an associated gap axis through the longest portion of the gap, each gap formed at a
4 gap angle between the position line and the associated gap axis, wherein the gap
5 angle magnitude is the same for each write element and the gap angle sign is
6 opposite between write elements operative to write adjacent data tracks.

1 21. A magnetic recording head as in claim 14 wherein the position
2 line is normal to the direction the magnetic media travels across the recording head.

1 22. A magnetic recording head as in claim 14 wherein the position
2 line is at an acute angle with the direction magnetic media travels across the
3 recording head.

1 23. A magnetic recording head for writing multiple data tracks
2 onto magnetic media traveling in a media direction over the head, the head including
3 a plurality of write elements, each write element comprising:

4 a substrate parallel to the magnetic media as the magnetic media
5 travels by the head;

6 a first magnetic layer deposited on a portion of the substrate, the first
7 magnetic layer forming a lower section of a yoke;

8 an insulating layer deposited over a center portion of the yoke lower
9 section;

10 a second magnetic layer deposited over the insulating layer and the
11 portions of the yoke lower section not covered by the insulating layer, the second
12 magnetic layer forming an upper section of the yoke, the yoke upper section having
13 a back region and a front region extending from the back region, the yoke upper
14 section front region defining a gap; and

15 a conductive coil comprising a plurality of loops, each loop having a
16 portion passing within the yoke;

17 whereby current passing through the conductive coil induces magnetic
18 flux in the yoke, the magnetic flux writing one of the multiple tracks on the magnetic
19 media as the magnetic media passes by the gap.

1 24. A magnetic recording head as in claim 23 wherein each loop
2 of the conductive coil encircles the yoke lower section.

1 25. A magnetic recording head as in claim 23 wherein each loop
2 of the conductive coil encircles the yoke upper section.

1 26. A magnetic recording head as in claim 23, each write element
2 having an orientation direction defined by a line from yoke back region to the yoke

3 front region, wherein each write element has at least one neighboring write element
4 having the opposite orientation direction.

1 27. A magnetic recording head as in claim 26 wherein the front
2 region of each write element yoke upper section is adjacent to the yoke upper section
3 front region of the at least one neighboring write element.

1 28. A magnetic recording head as in claim 27, the gap comprising
2 a thin slit across the yoke upper section front region at a gap angle relative to the
3 written data track, wherein the gap angle of each write element is different than the
4 gap angle of the at least one neighboring write element.

1 29. A magnetic recording head as in claim 23 wherein each write
2 element is operative to inductively sense field patterns written onto a magnetic media
3 data track.

1 30. A magnetic recording head as in claim 23 wherein the yoke
2 upper section front region is located a greater distance from the substrate than the
3 yoke upper section back region.

1 31. A magnetic recording head as in claim 30 further comprising
2 a read element located in the insulating layer beneath the gap in the yoke upper
3 section front region.

1 32. A magnetic recording head as in claim 31 wherein the read
2 element is a magnetoresistive read element.

1 33. A magnetic recording head as in claim 23 wherein the yoke
2 upper section back region gradually tapers to the width of the narrower yoke upper
3 section front region.

1 34. A magnetic recording head as in claim 23 wherein the
2 magnetic media is magnetic tape.

1 35. A method for making a multiple write element magnetic
2 recording head comprising:
3 forming a substrate having a top surface;
4 depositing a bottom coil section on the substrate top surface for each
5 write element;
6 depositing a yoke lower section on the substrate top surface for each
7 write element, each yoke lower section having a back region covering an insulated
8 portion of the write element bottom coil section;
9 depositing an insulated top coil section on each yoke lower section,
10 the top coil section and the bottom coil section for each write element forming a
11 conductive coil encircling the yoke lower section, each loop of the conductive coil
12 normal to the substrate top surface;
13 depositing a yoke upper section above each yoke lower section, the
14 yoke upper section and the yoke lower section forming a yoke having a back region
15 and a front region; and
16 forming a gap in the front region of each yoke upper section.

1 36. A method as in claim 35, each write element gap lying
2 substantially along one of at least one position line, wherein the yoke back regions
3 are formed to lie alternately on either side of the position line.

1 37. A method as in claim 36 wherein at least one position line is
2 normal to the direction magnetic media travels across the recording head.

1 38. A method as in claim 36 wherein at least one position line is
2 at an acute angle with the direction magnetic media travels across the recording head.

1 39. A method as in claim 36 wherein each gap is operative to write
2 a data track, each gap formed as a thin opening in each yoke upper section front
3 region, the opening formed at a gap angle relative to the position line, the gap angle
4 of each yoke having the same magnitude and opposite sign as the gap angle for the
5 gap of a yoke operative to write an adjacent data track.

1 40. A method as in claim 35 wherein each gap is formed by
2 focused ion beam etching and backfill.

1 41. A method as in claim 35 further comprising forming a read
2 element beneath the gap and above the yoke back region of each write element.

1 42. A method for making a multiple write element magnetic
2 recording head comprising:
3 forming a substrate having a top surface; and
4 forming a yoke on the substrate top surface for each write element in
5 a plurality of write elements, each yoke having a back region admitting a conductive
6 coil and a front region defining a gap, each yoke positioned so that each gap is
7 substantially aligned along a position line and so that yoke back regions lie
8 alternately on either side of the position line.

1 43. A method as in claim 42 wherein forming each yoke
2 comprises:
3 depositing a yoke lower section;
4 forming an insulating layer over part of the yoke lower section, the
5 insulating layer enclosing a portion of each loop of the conductive coil;
6 depositing a yoke upper section, the yoke upper section and the yoke
7 lower section forming the yoke; and
8 etching the gap in the yoke upper section, the gap parallel with the
9 substrate top surface;
10 wherein current in the conductive coil induces flux in the yoke
11 flowing in a path normal to the substrate top surface.

1 44. A method as in claim 43 wherein each gap is operative to write
2 a data track, each gap formed at a gap angle relative to the position line, the gap
3 angle of each yoke having the same magnitude and opposite sign as a gap angle for
4 a yoke gap operative to write an adjacent data track.

1 45. A method as in claim 43 wherein each gap is formed by
2 focused ion beam etching and backfill.

1 46. A method as in claim 43 further comprising forming a read
2 element in the insulating layer beneath the gap.

1 47. A method as in claim 43 wherein the position line is normal
2 to the direction magnetic media travels across the recording head.

1 48. A method as in claim 43 wherein the position line is at an
2 acute angle with the direction magnetic media travels across the recording head.

1 49. A method as in claim 43 wherein the plurality of write
2 elements is a first plurality of write elements, the method further comprising forming
3 at least one additional plurality of write elements, each additional plurality of write
4 elements having an associated position line, a yoke for each write element in the at
5 least one additional plurality of write elements having a gap substantially aligned
6 with the associated position line.

ABSTRACT OF THE DISCLOSURE

- Closer spacing of elements for writing multiple tracks onto a magnetic media increases the areal density of stored information. A thin film multiple track recording head includes recording gaps in a plane parallel with the head substrate.
- 5 This configuration allows for flexible placement of the elements within the head, improved control of recording gap geometry, and alternating azimuth gap angles.

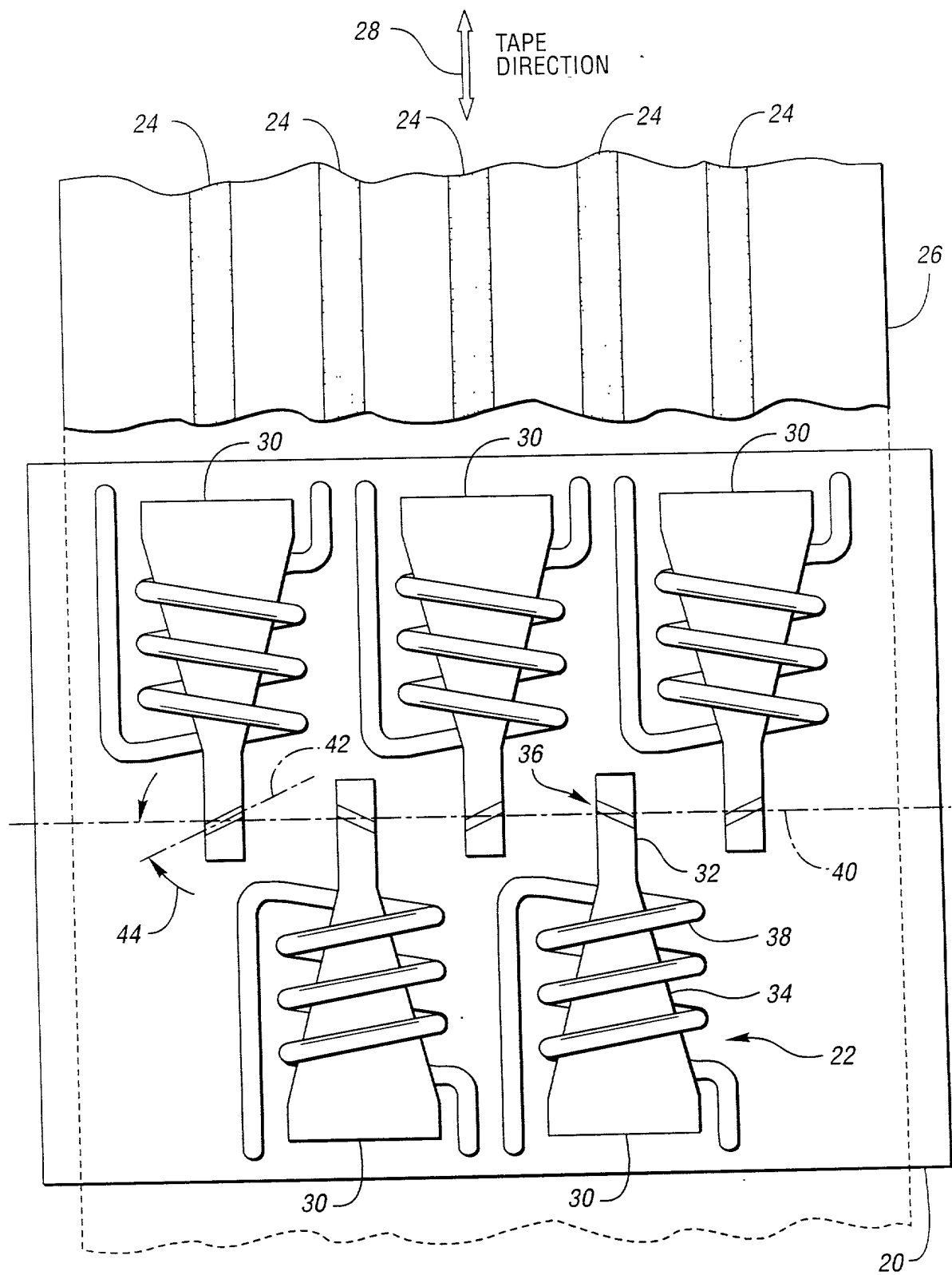


Fig. 1

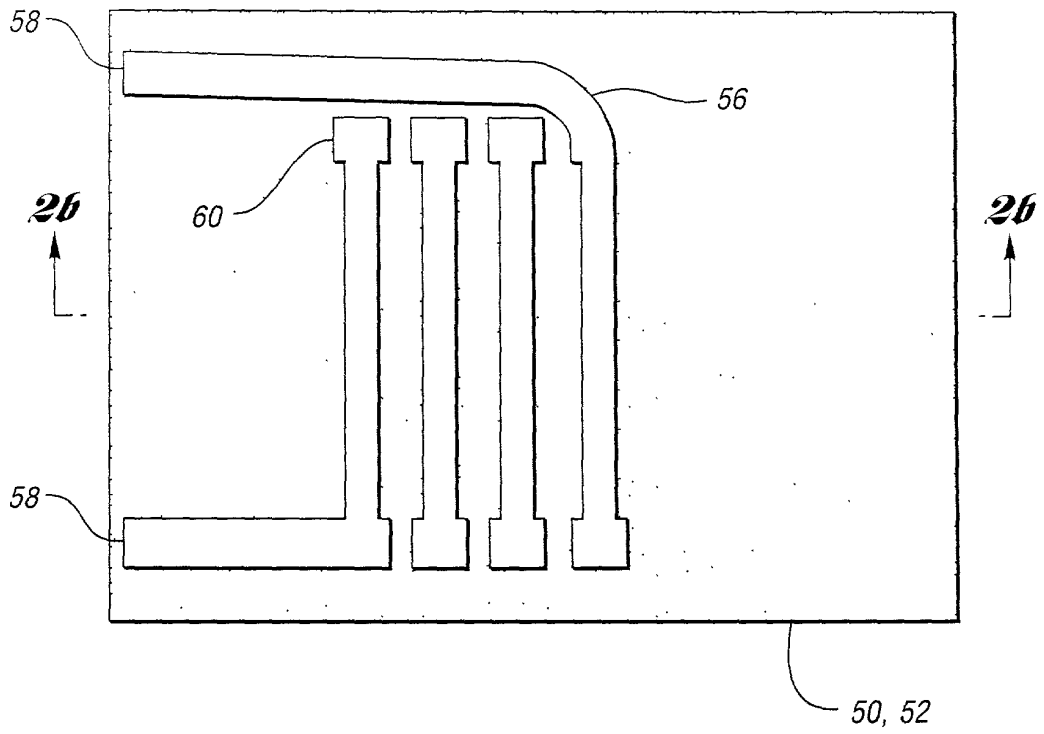


Fig. 2a

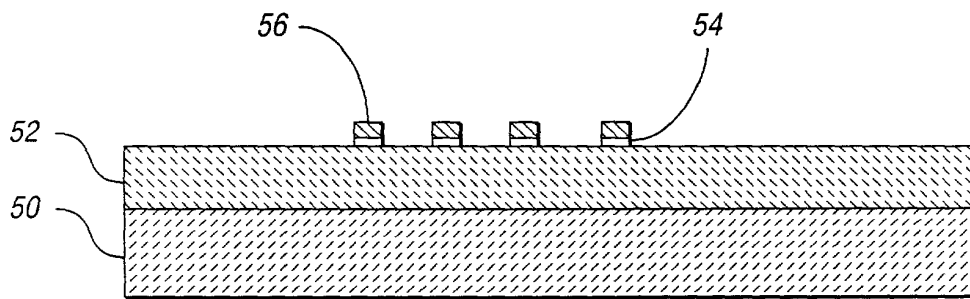


Fig. 2b

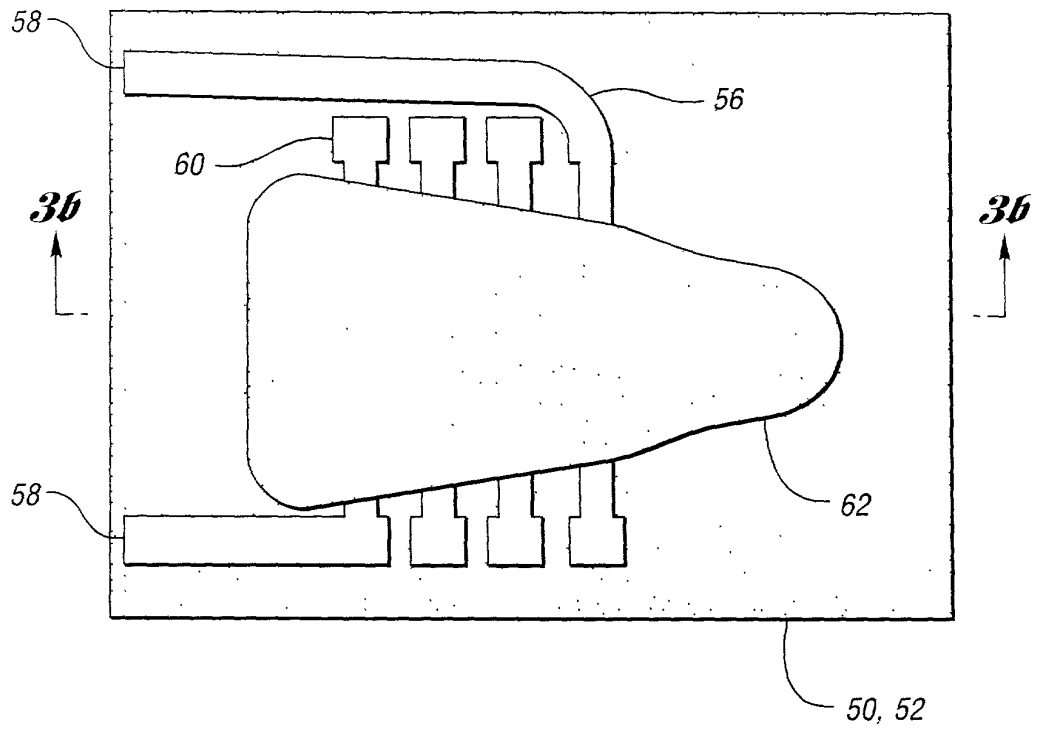


Fig. 3a

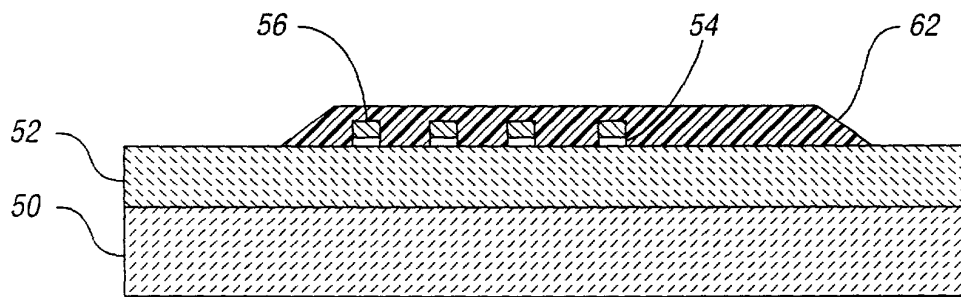


Fig. 3b

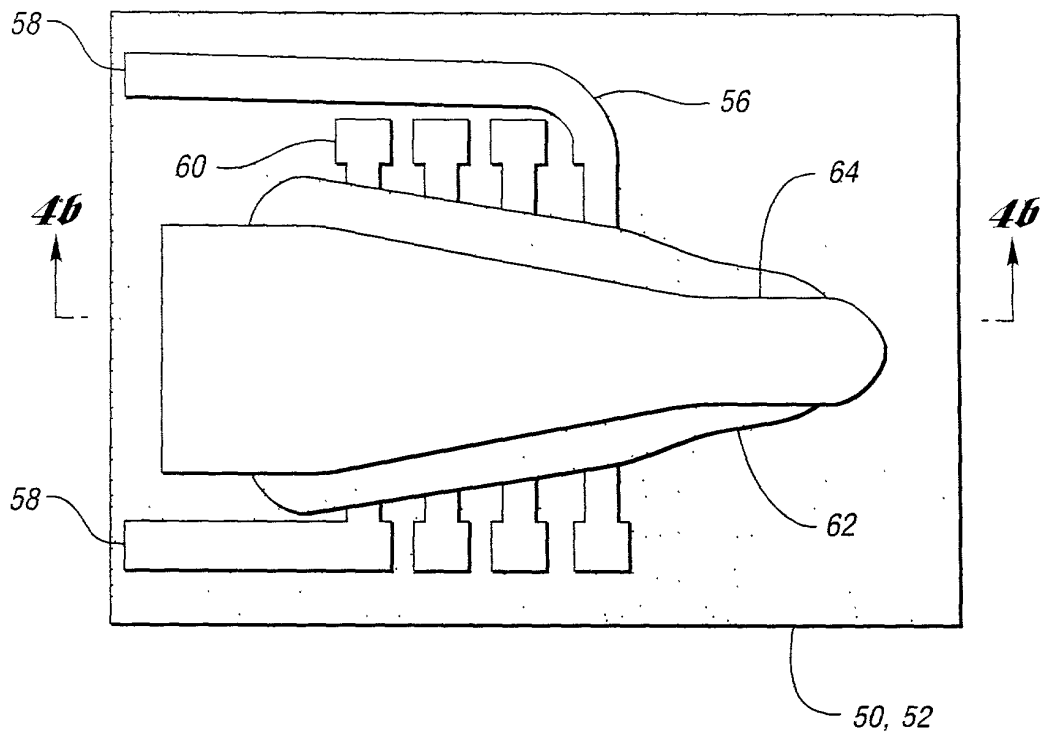


Fig. 4a

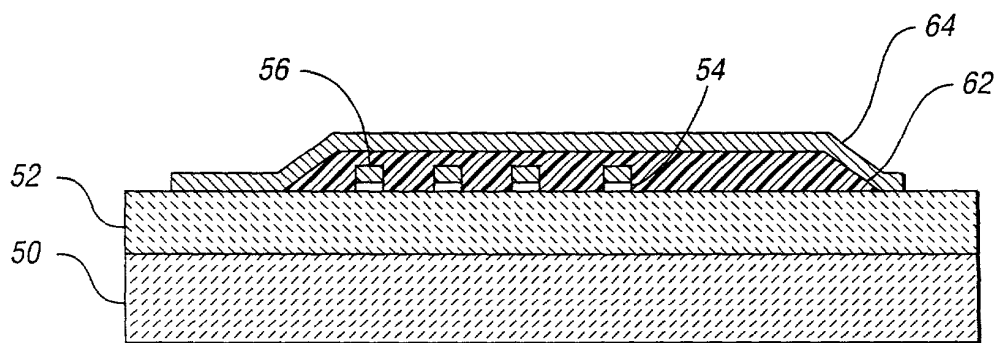


Fig. 4b

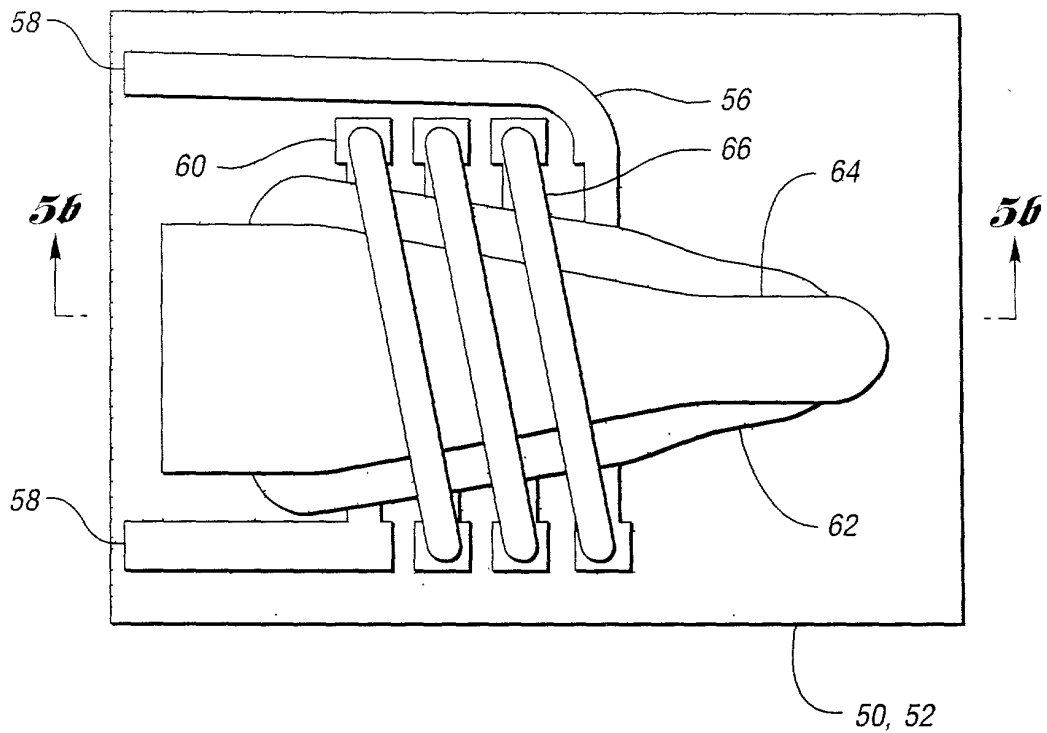


Fig. 5a

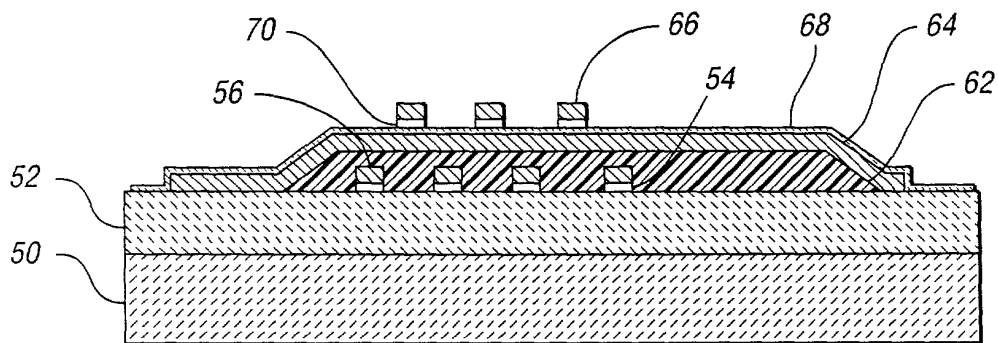


Fig. 5b

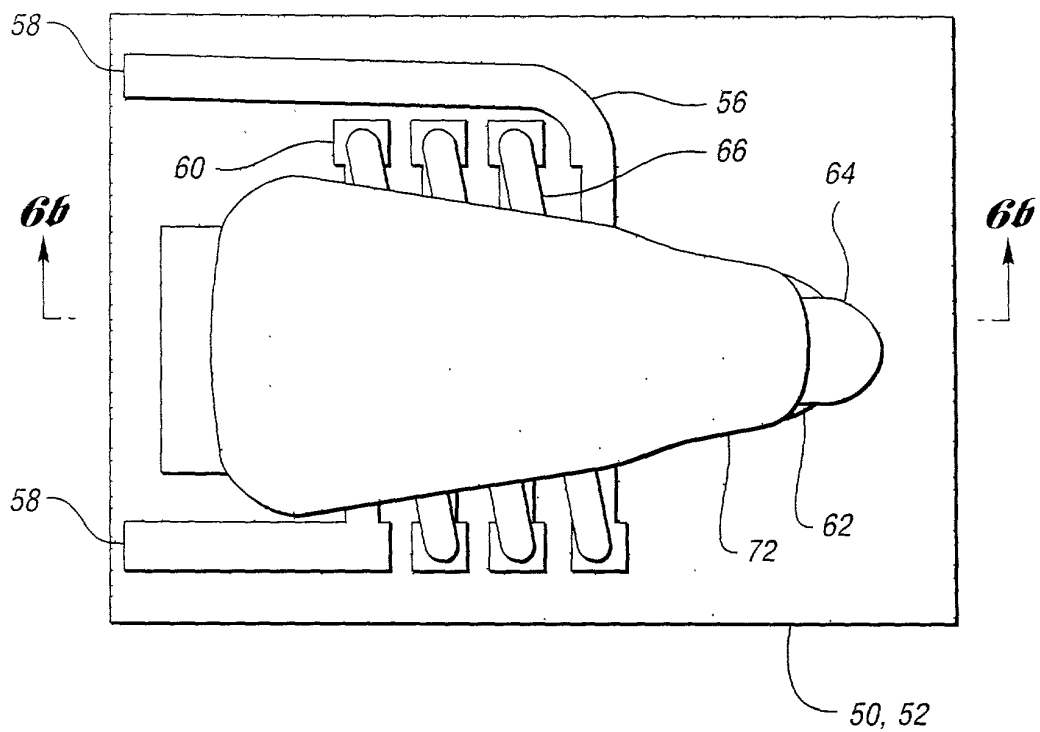


Fig. 6a

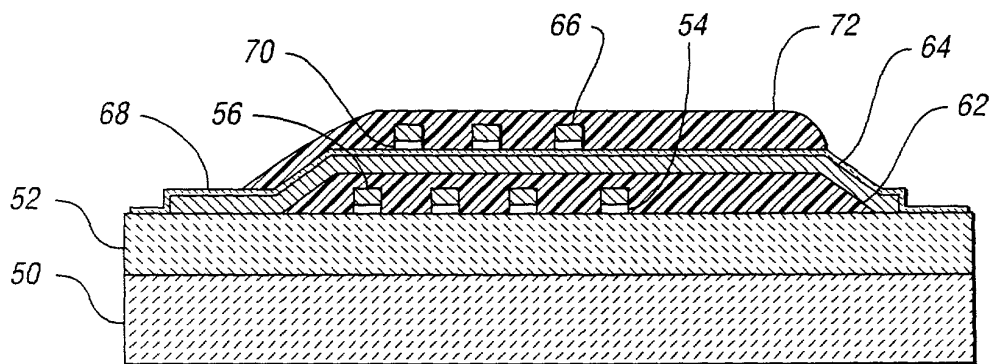


Fig. 6b

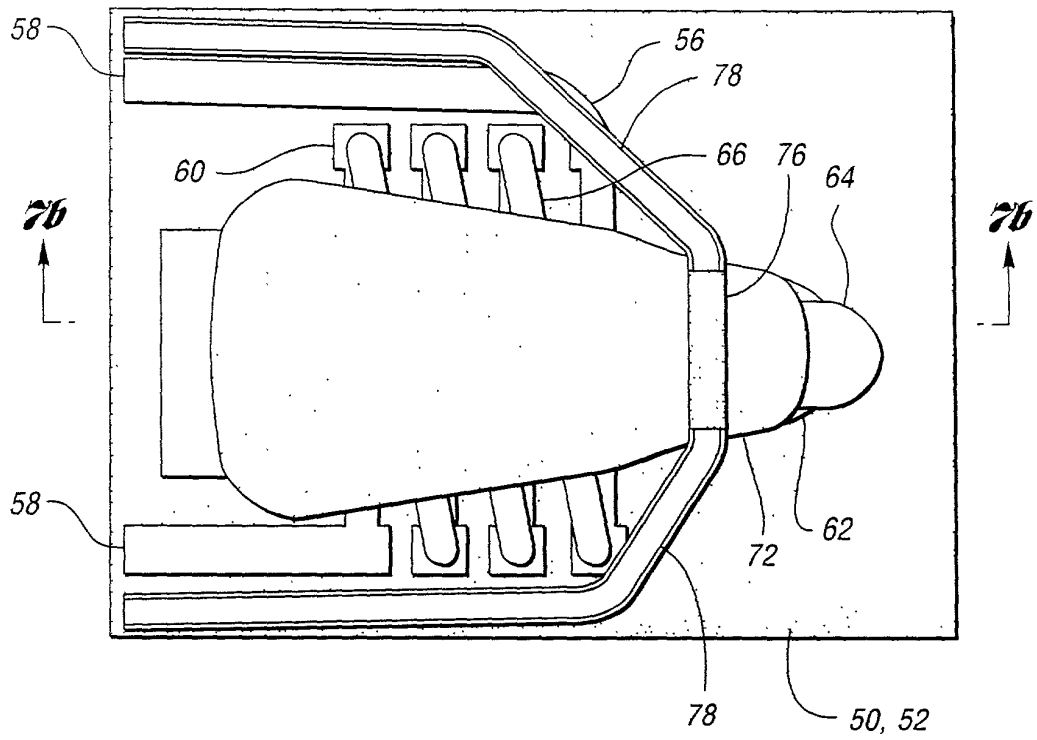


Fig. 7a

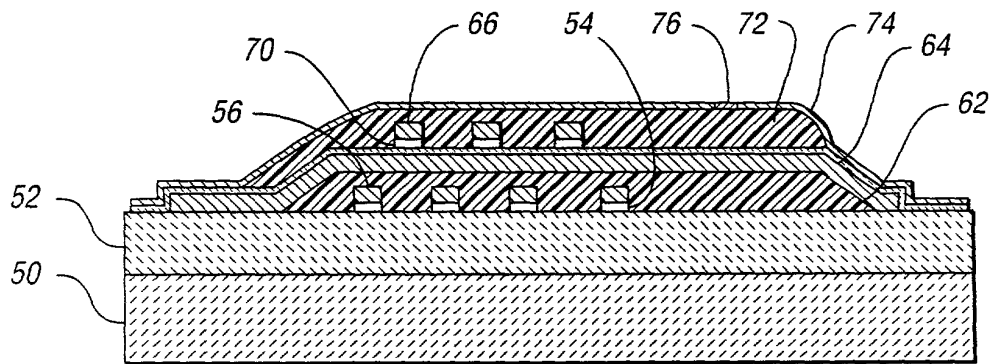


Fig. 7b

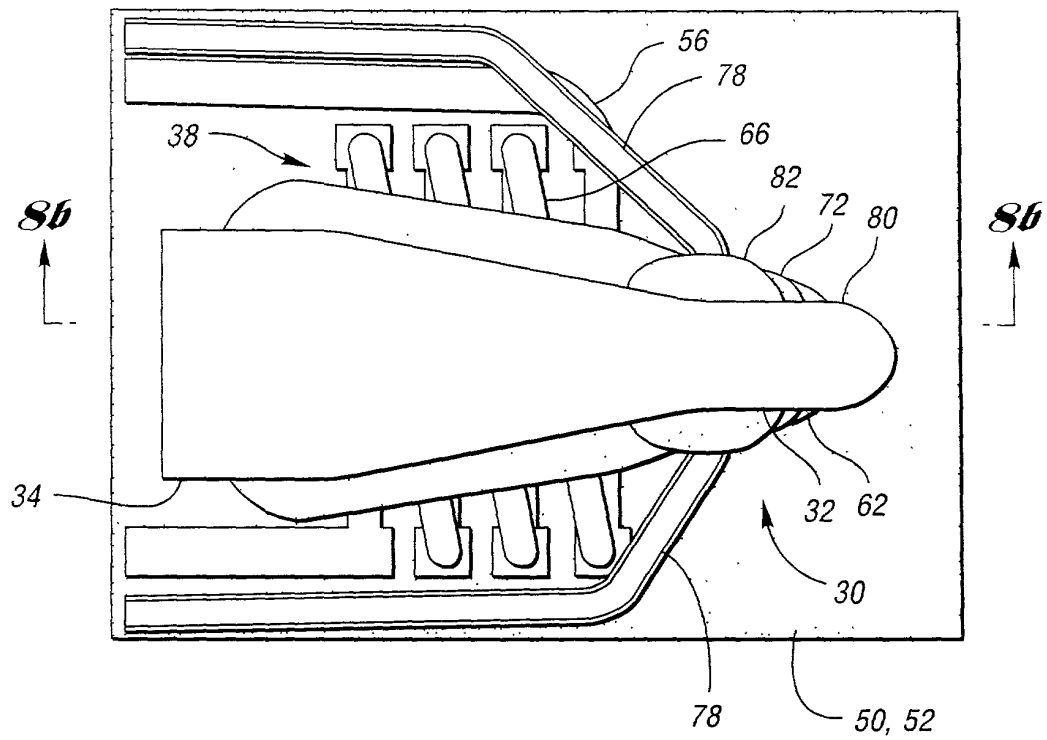


Fig. 8a

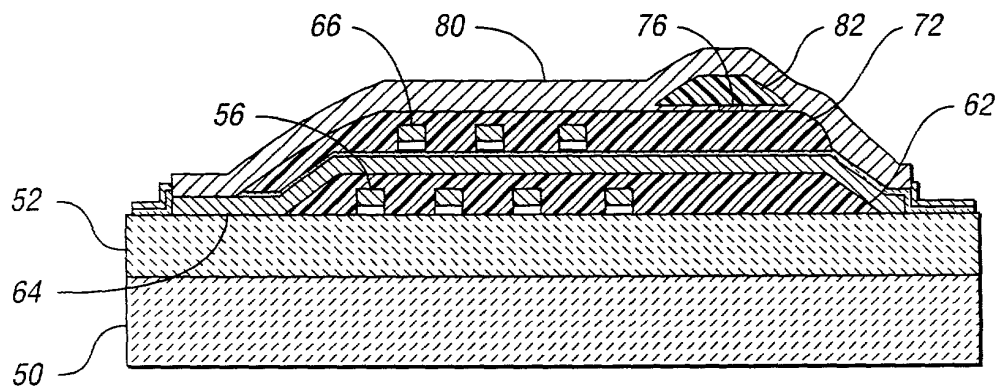


Fig. 8b

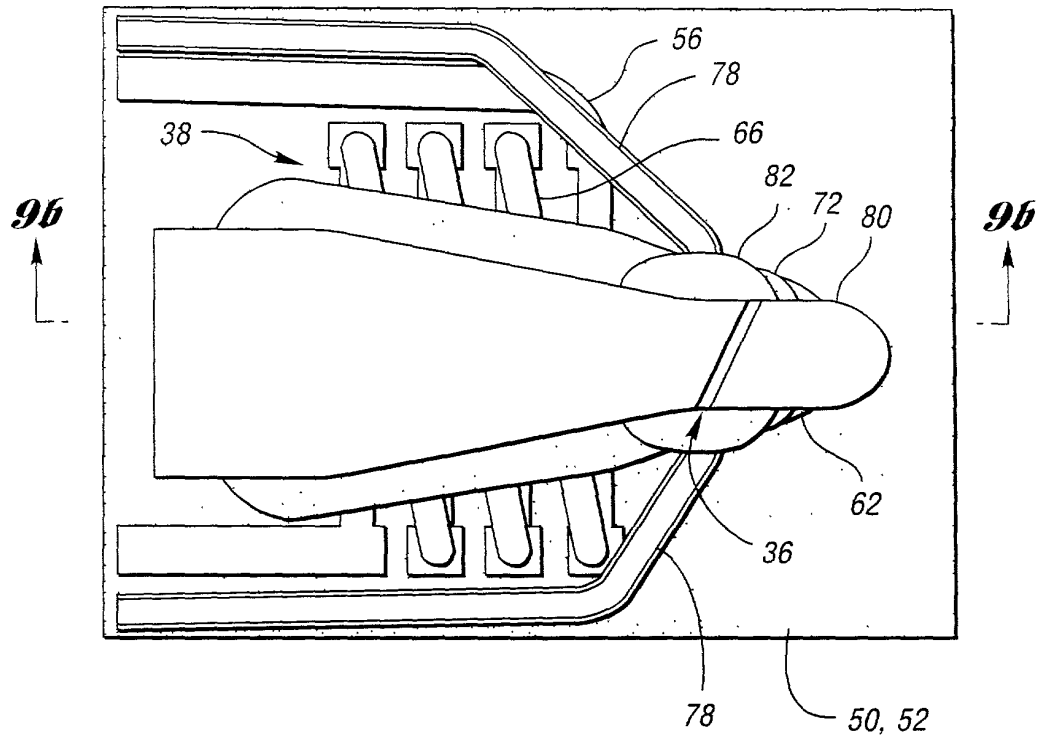


Fig. 9a

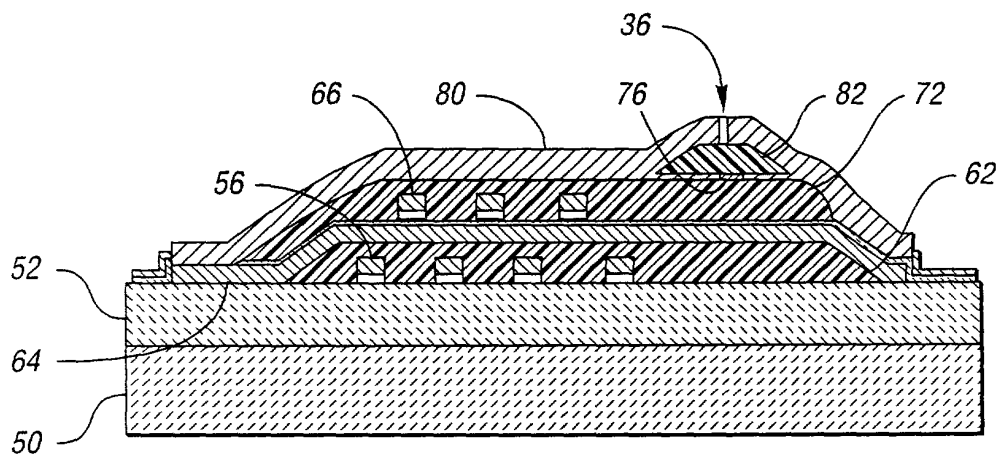


Fig. 9b

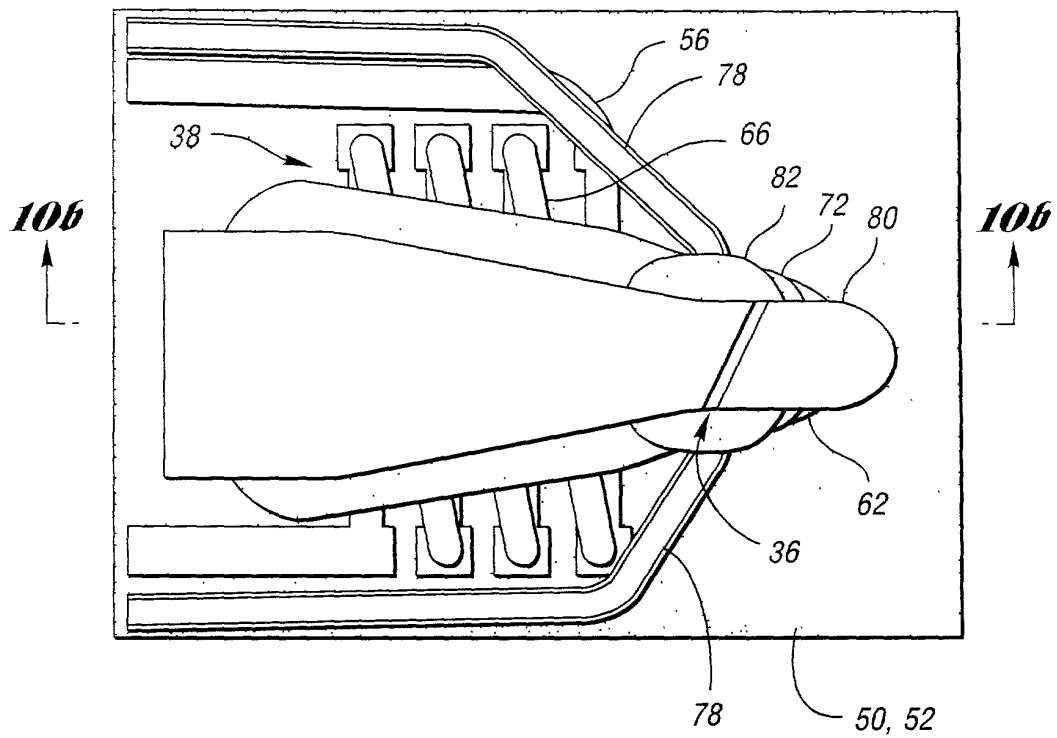


Fig. 10a

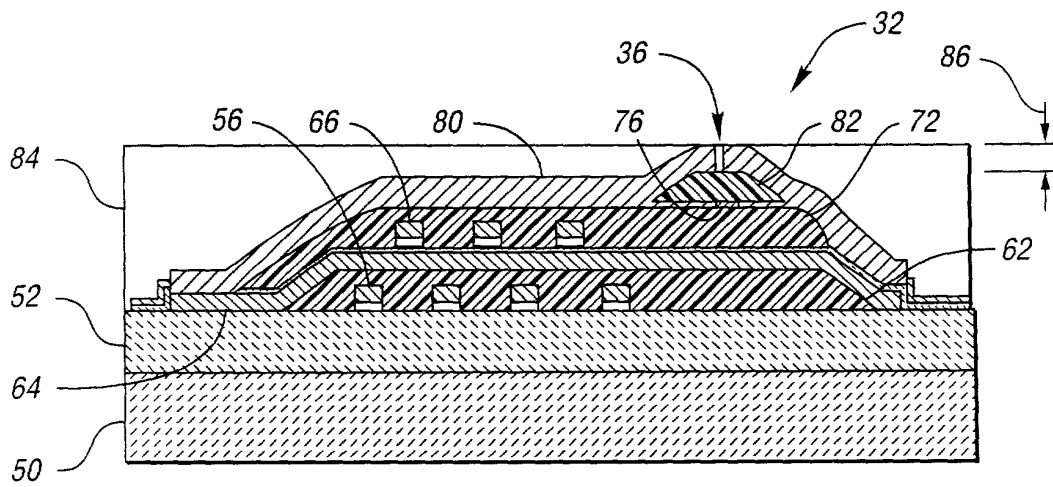


Fig. 10b

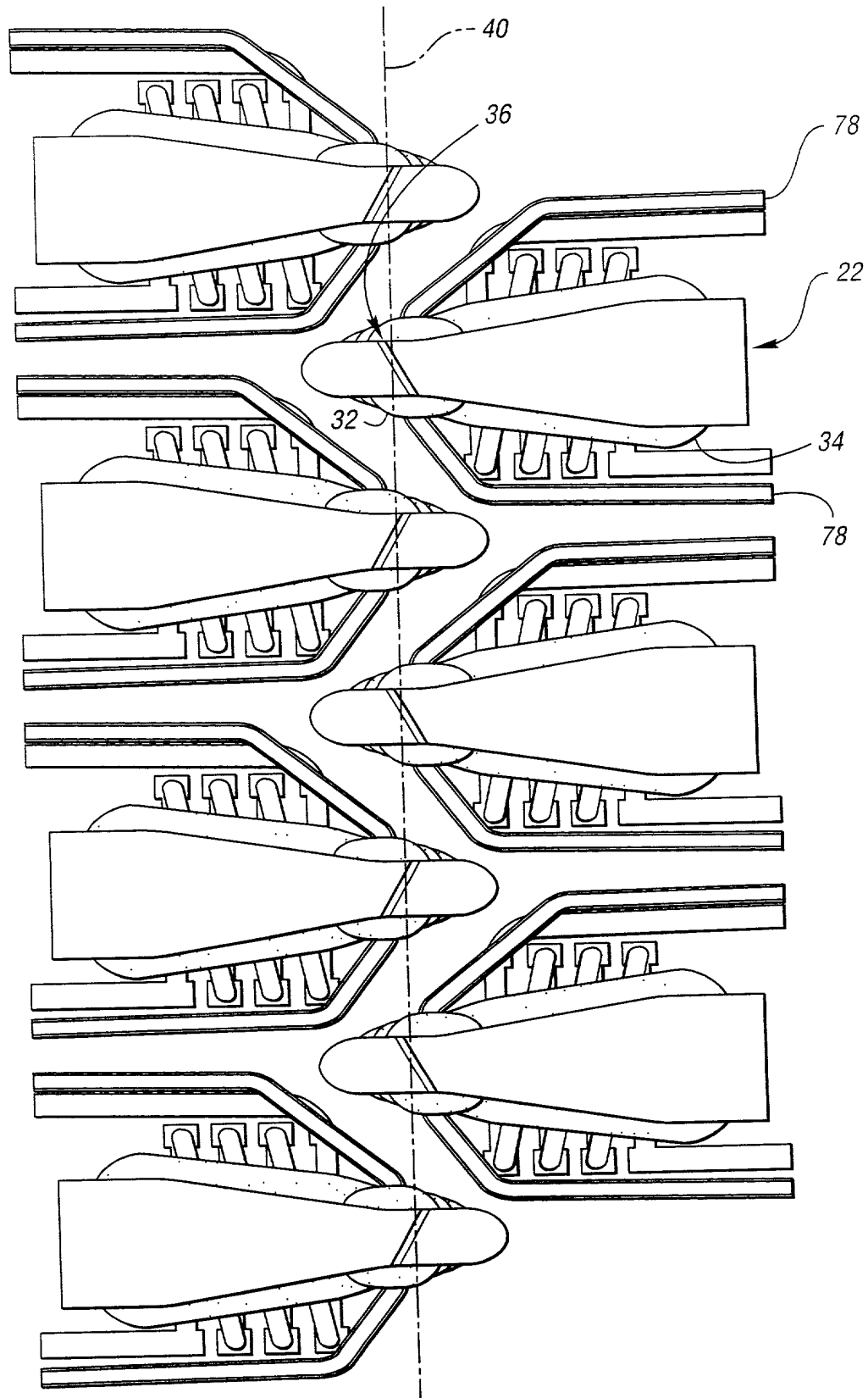


Fig. 11

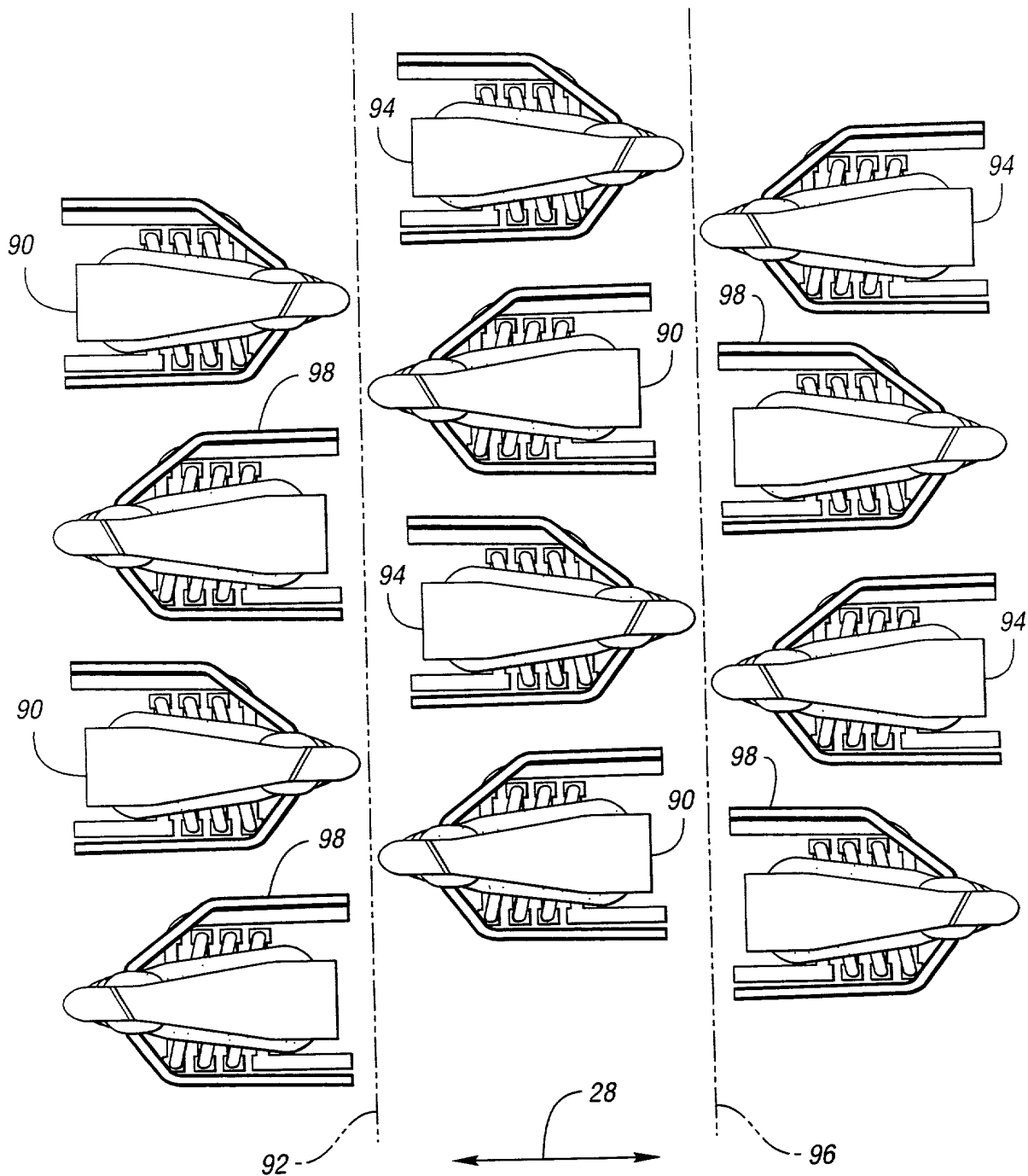


Fig. 12

DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY

Atty. Docket No. 98-075 TAP (STK 98075 PUS)
First Named Inventor ROBERT M. RAYMOND ET AL.

As a below named inventor, I hereby declare that my residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

HIGH TRACK DENSITY MAGNETIC RECORDING HEAD

the specification of which:

☒ is attached hereto; or
☐ was filed on (MM/DD/YYYY) _____ as U.S. Application Number or PCT International Application Number _____, and was amended on (MM/DD/YYYY) _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, § 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below, and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed.

<i>Prior Foreign Application Number(s)</i>	<i>Country</i>	<i>Foreign Priority Date (MM/DD/YYYY)</i>	<i>Priority Not Claimed</i>	<i>Certified Copy Attached? (Yes/No)</i>

I hereby claim the benefit under Title 35, United States Code, § 119(e) of any United States provisional application(s) listed below.

<i>Application Number(s)</i>	<i>Filing Date (MM/DD/YYYY)</i>

I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code § 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, § 1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

<i>Application Number(s)</i>	<i>Filing Date (MM/DD/YYYY)</i>	<i>Status: Patented, Pending, Abandoned</i>

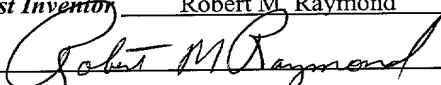
Declaration for Patent Application (cont'd.)Atty. Docket No. 98-075 TAP (STK 98075 PUS)

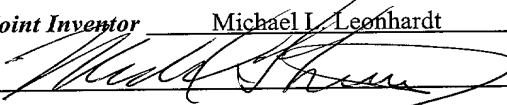
I hereby appoint the following registered practitioners to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

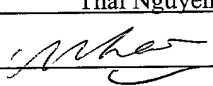
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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